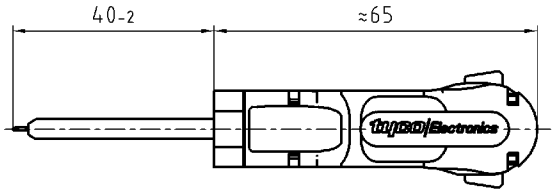
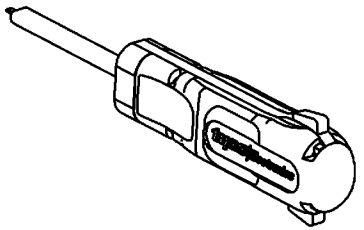
PASSMASS	ABMASS

DWG NO C-1-1579018-4

PROJECT NO.: M02-52305-010 | USED ON





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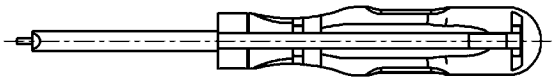
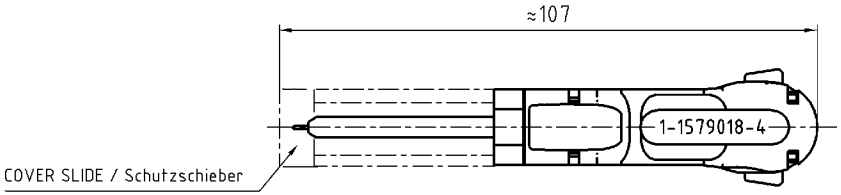
HOUSING / Gehäuse:

PN 1534904



APPL.-SPEC. / Verarbeitungsspez.

114-18521-002



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FREIMASSTOLERANZEN NACH DIN 7168 (WERTE IN mm) 1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS							
NENNMASS-BEREICH 1)	ÜBER	0.5	3	6	30	120	400
	BIS	3	6	30	120	400	1000
ABMASSE LÄNGEN-MASSE	FEIN	~~±0.05~~	~~±0.05~~	~~±0.1~~	~~±0.15~~	~~±0.2~~	~~±0.3~~
	MITTEL	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
	RADIEN U. FASEN	±0.2	±0.5	±1	±2	±4	±4
	WINKELABMASSE 1) 2)	±1°	±1°	±30'	±20'	±10'	±5'

GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)
1) DEVIATING FROM DIN 7168 2) LENGHT OF SHORT ANGLE SIDE

TEIL IM BEREICH X__ MIT PN/STRICH-NR. (-1 WIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEKENNZEICHNET

PART TO BE MARKED WITH PN/DASH NO. (-1 AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X__

OBERFLÄCHENVERGLEICHSTABELLE

DIN 3141 R3						BOHRG. OHNE ANGABE
R_a in µm DIN ISO 1302	max	6.3	1.6	0.4	0.1	12.5

ALLE UNBEMASSTE KANTEN 0.2x45° ENTGRATET
REMOVE BURRS, BREAK SHARP EDGES 0.2x45°

HOLE NOT SPEC.

P	LTR	REVISION RECORD	DATE	DWN	APVD
	-	-	-	-	-
	-	-	-	-	-
	-	-	-	-	-
	-	-	-	-	-

FINISH

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: n. ISO 8015, n. ISO 2768 - mH -E, DIN 16901 - 140

0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-

ANGLES 1 -

SURFACE TEXTURE -

DWN	07.02.2008	M. Delp
CHK	07.02.2008	G. Stegmayer
APVD	07.02.2008	G. Stegmayer

MATERIAL 1.2242 59CrV4

HEAT TREAT

Gewicht / Weight 0,000kg

Tyco Electronics AMP GmbH 64625 Bensheim (Germany)

NAME EXTRACTION TOOL Entriegelungswerkzeug

SCALE	SIZE	DRAWING NO	SHEET	REV
1:1	A3	C-1-1579018-4	1 OF 1	A

LOC AI DIST -

AMP 3306-7 REV 23FEB95

8 7 6 5 4 3 2 1