



Winstar Display Co., LTD

華凌光電股份有限公司

WEB: <http://www.winstar.com.tw>

E-mail: winstar@winstar.com.tw



SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF70HTIAGDNT0#

APPROVED BY: (FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2014/04/16			

TFT Display Inspection Specification: <http://www.winstar.com.tw/service.php>

MODLE NO :

RECORDS OF REVISION			DOC. FIRST ISSUE
VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2013/09/09		First issue
A	2013/10/17		Update Contour Drawing
B	2014/04/16		Modify Package Specification. Correct Electrical Characteristics.

Contents

- 1.Module Classification Information
- 2.Summary
- 3.General Specification
- 4.Absolute Maximum Ratings
- 5.Electrical Characteristics
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- 8.Optical Characteristics
- 9.Interface
- 10.Block Diagram
- 11.Reliability
- 12.Touch Panel Information
- 13.Contour Drawing
- 14.Package Specification
- 15.Other

1.Module Classification Information

W	F	70	H	T	I	A	G	D	N	T	0	#
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬

①	Brand : WINSTAR DISPLAY CORPORATION												
②	Display Type : F→TFT Type, J→Custom TFT												
③	Display Size : 7.0" TFT												
④	Model serials no.												
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White						T→LED, White					
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	I→Transmissive, W. T, 6:00 L→Transmissive, W.T,12:00 Z→Transmissive, W.T, Wide Viewing Angle for O-FILM Y→Transmissive, W.T, Wide View											
⑦	A : TFT LCD B : TFT+FR+CONTROL BOARD C : TFT+FR+A/D BOARD D : TFT+FR+A/D BOARD+CONTROL BOARD E : TFT+FR+POWER BOARD F : TFT+CONTROL BOARD						G : TFT+FR H : TFT+D/V BOARD I : TFT+FR+D/V BOARD J : TFT+POWER BD						
⑧	Solution:												
	A: 128160	B:320234	C:320240	D:480234	E:480272	F: 640480	G: 800480						
	H:1024600	I:320480	J:240320	K:800600	L:240400	M :1024768	P :1280800						
⑨	D: Digital L : LVDS												
⑩	Interface : N : without control board A : 8Bit B : 16Bit												
⑪	TS : N : Without TS T : resistive touch panel C : capacitive touch panel												
⑫	Version												
⑬	Special Code	#:Fit in with ROHS directive regulations											

2.Summary

This technical specification applies to 7.0' color TFT-LCD panel. The 7.0' color TFT-LCD panel is designed for camcorder, digital camera application and other electronic products which require high quality flat panel displays. This module follows RoHS.

3. General Specifications

Item	Dimension	Unit
Dot Matrix	800 x RGBx480(TFT)	dots
Module dimension	165 x 104.8 x 7.2	mm
Active area	152.4 x 91.44	mm
Dot pitch	0.0635 x 0.1905	mm
LCD type	TFT, Normally White, Transmissive	
View Direction	12 o'clock	
Gray Scale Inversion Direction	6 o'clock	
Backlight Type	LED ,Normally White	

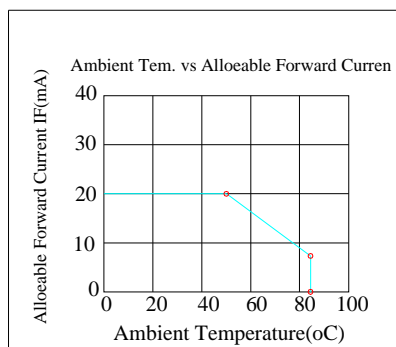
*Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

- Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C



5. Electrical Characteristics

5.1. Operating conditions:

Absolute Maximum Ratings (GND=0V)

Item	Symbol	Min	Typ	Max	Unit	Remark
Power Voltage	V _{cc}	-0.3	-	6	V	
Input Signal Voltage	V _i	-0.3	-	V _{cc} +0.3	V	Note 1

Note 1: DCLK, DE, R0~ R5, G0~ G5, B0~ B5.

Recommended Operation condition (GND=0V, Ta=25°C)

Item	Symbol	Min	Typ	Max	Unit	Remark
Power Supply Voltage	V _{cc}	3.0	3.3	3.6	V	
Input logic Voltage	High Level	V _{IH}	0.7V _{cc}	V _{cc}	V	Note 1
	Low Level	V _{IL}	0	0.3V _{cc}		

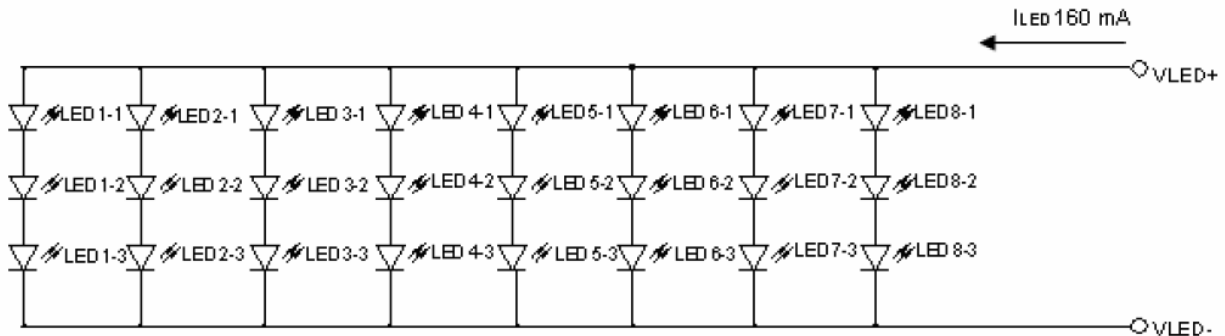
Note 1: DCLK, DE, R0~ R5, G0~ G5, B0~ B5.

Note 2 : This value is test for V_{cc}=3.3V, Ta=25 °C only

5.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current	-	-	160	200	mA	-
Power Consumption	VBL+=9.8V		1568	2200	mW	-
LED voltage	VBL+	8.4	-	11	V	Note 1
LED Life Time	-	-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

6.DC CHARATERISTICS

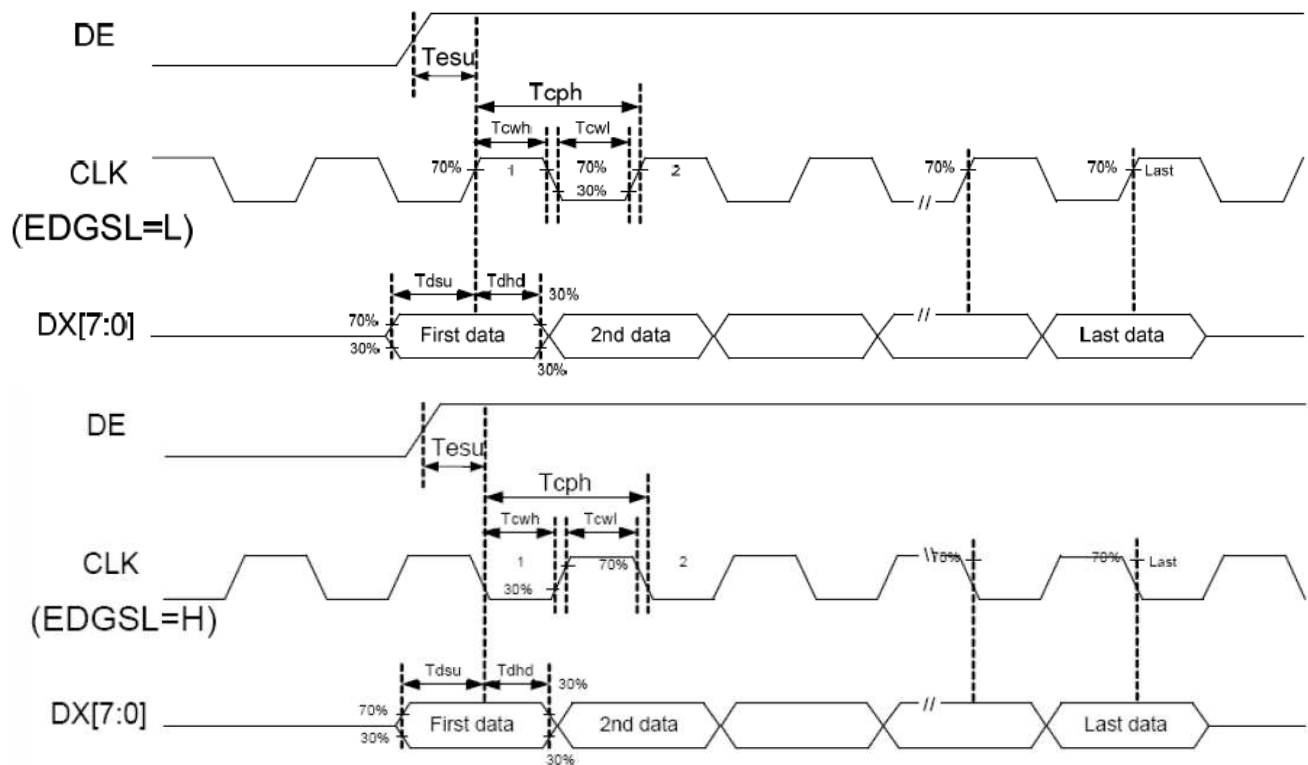
Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VCC	V	
High level input voltage	V_{IH}	0.7VCC	-	VCC	V	

7.AC CHARATERISTICS

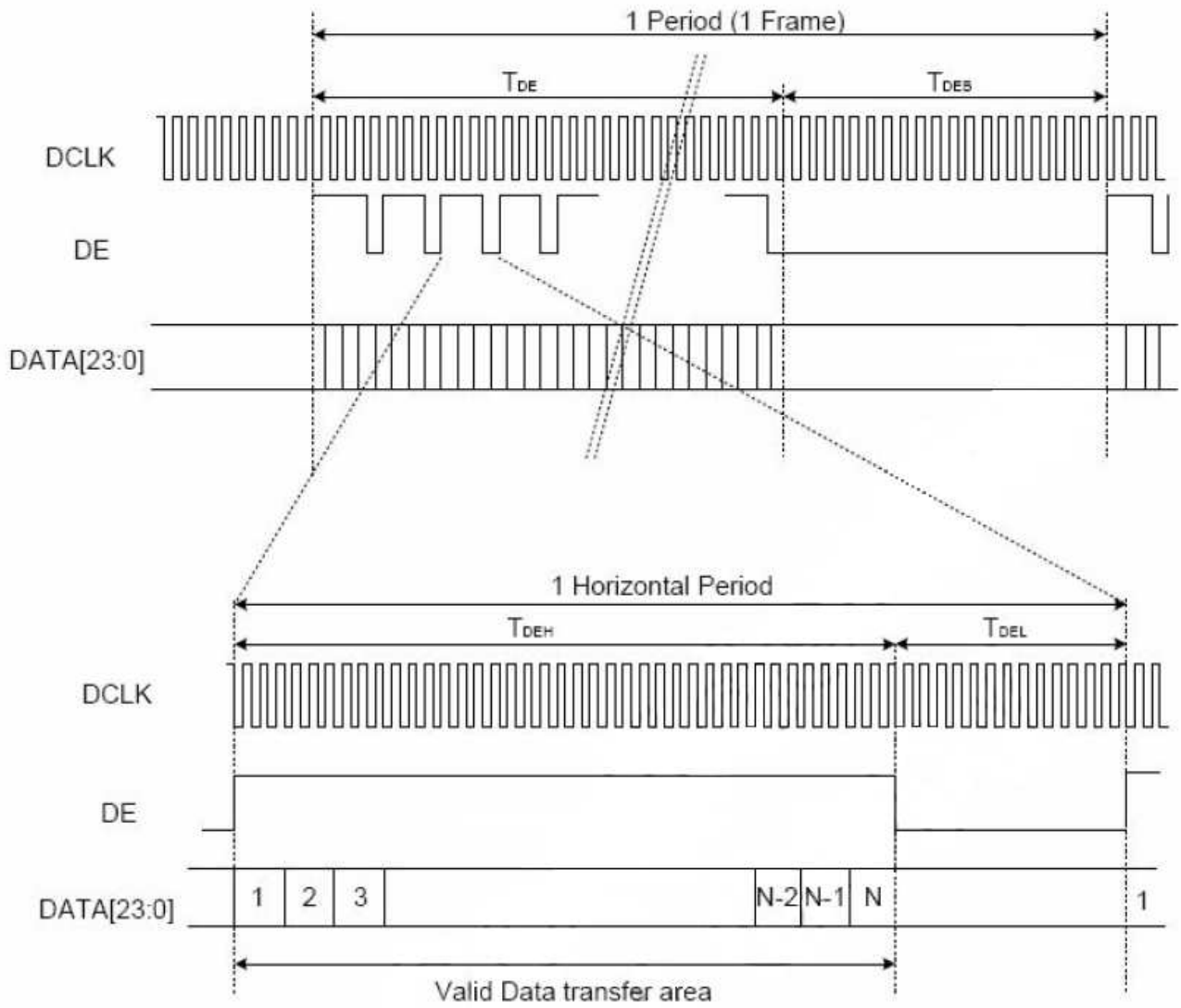
7.1. AC Electrical CHARATERISTICS

Signal	Symbol	Min	Typ	Max	Unit
Data setup time	Tdsu	6	-	-	ns
Data hole time	Tdhd	6	-	-	ns
DE setup time	Tesu	6	-	-	ns
CLK frequency	F _{CPH}	29.4	33.26	42.48	MHz
CLK period	T _{CPH}		30.06		ns
CLK pulse duty	T _{CWH}	40	50	60	%
DE period	T _{DEH} +T _{DEL}	1000	1056	1200	T _{CPH}
DE pulse width	T _{DEH}	-	800	-	T _{CPH}
DE frame blanking	T _{DEB}	10	45	110	T _{DEH} +T _{DEL}
DE frame width	T _{DE}	-	480	-	T _{DEH} +T _{DEL}

7.2. Input Clock and Data Timing Diagram



7.3. Data input format



8. Optical Characteristics

TFT LCD characteristic (Without Capacitive Touch Panel)

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	T_r	$\theta = 0^\circ$ 、 $\Phi = 0^\circ$	-	5	10	.ms	Note 3,5	
	T_f		-	11	16	.ms		
Contrast ratio	CR	At optimized viewing angle	250	400	-	-	Note 4,5	
Color Chromaticity	White	$\theta = 0^\circ$ 、 $\Phi = 0^\circ$	W_x	0.26	0.31	0.36		Note 2,6,7
			W_y	0.28	0.33	0.38		
Viewing angle	Hor.	$CR \geq 10$	Θ_R	65	70	-	Deg.	Note 1
			Θ_L	65	70	-		
	Ver.		Φ_T	55	60	-		
			Φ_B	55	60	-		
Brightness	-	-	240	320	-	cd/m ²	Center of display	

Note 1: Definition of viewing angle range

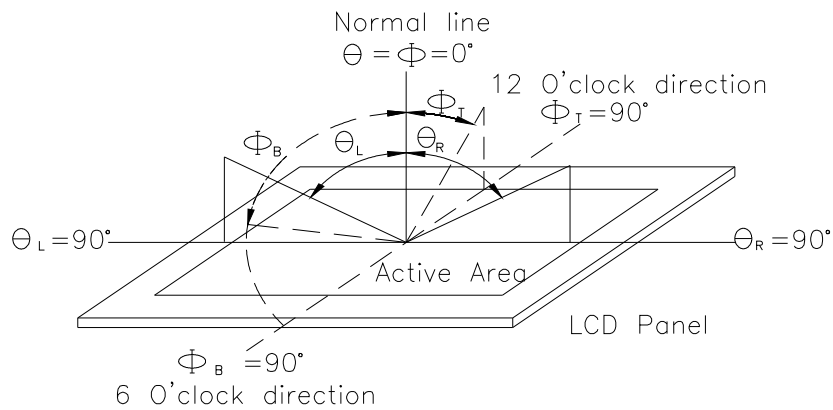


Fig.8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

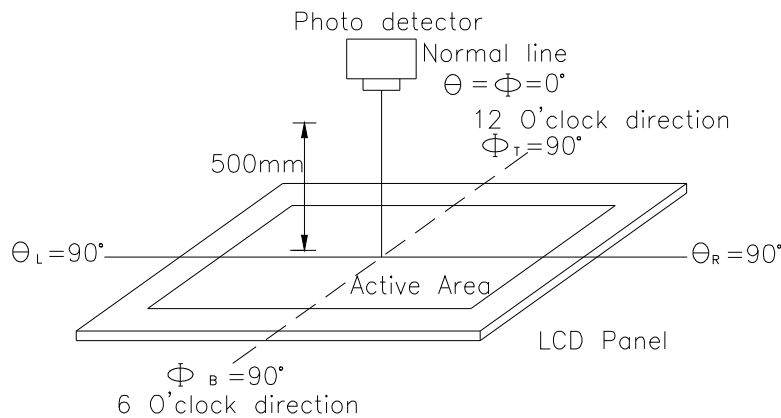
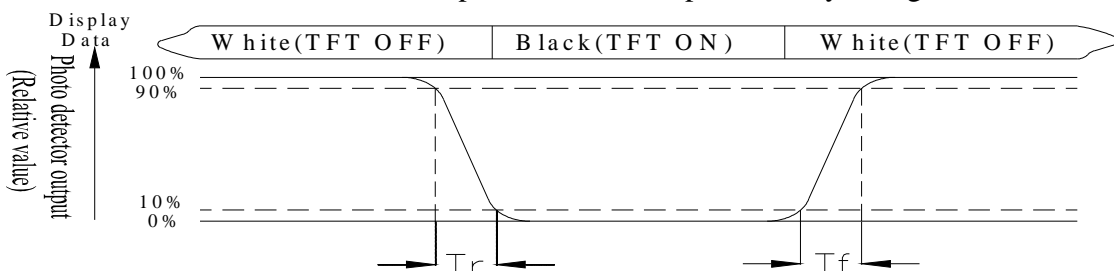


Fig. 8.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%.



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: White $V_i = V_{i50} \pm 1.5V$

Black $V_i = V_{i50} \pm 2.0V$

“±” means that the analog input signal swings in phase with VCOM signal.

“±” means that the analog input signal swings out of phase with VCOM signal.

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

$$\text{Note 8: Uniformity (U)} = \frac{\text{Brightness (min)}}{\text{Brightness (max)}} \times 100\%$$

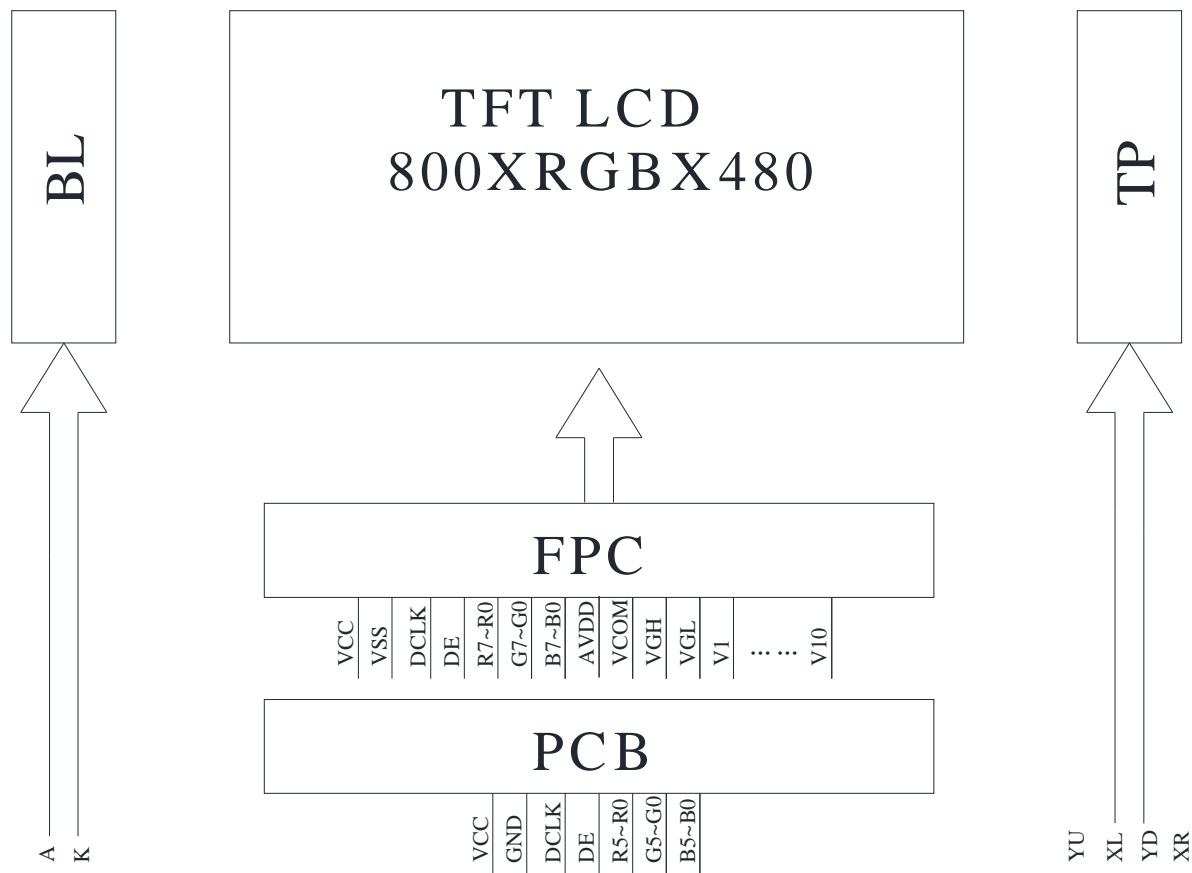
9.Interface

9.1. LCM PIN Definition

Pin	Symbol	Function	Remark
1	GND	Power Ground	
2	GND	Power Ground	
3	NC	Not Connect	
4	Vcc	Power Supply for Digital Circuit	
5	Vcc	Power Supply for Digital Circuit	
6	Vcc	Power Supply for Digital Circuit	
7	Vcc	Power Supply for Digital Circuit	
8	NC	Not Connect	
9	DE	Data Enable	
10	GND	Power Ground	
11	GND	Power Ground	
12	GND	Power Ground	
13	B5	Blue Data 5 (MSB)	
14	B4	Blue Data 4	
15	B3	Blue Data 3	
16	GND	Power Ground	
17	B2	Blue Data 2	
18	B1	Blue Data 1	
19	B0	Blue Data 0 (LSB)	
20	GND	Power Ground	
21	G5	Green Data 5 (MSB)	
22	G4	Green Data 4	
23	G3	Green Data 3	
24	GND	Power Ground	
25	G2	Green Data 2	
26	G1	Green Data 1	
27	G0	Green Data 0(LSB)	
28	GND	Power Ground	
29	R5	Red Data 5 (MSB)	

30	R4	Red Data 4	
31	R3	Red Data 3	
32	GND	Power Ground	
33	R2	Red Data 2	
34	R1	Red Data 1	
35	R0	Red Data 0(LSB)	
36	GND	Power Ground	
37	GND	Power Ground	
38	DCLK	Clock Signals ; Latch Data at the Falling Edge	
39	GND	Power Ground	
40	GND	Power Ground	

10. Block Diagram



11. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

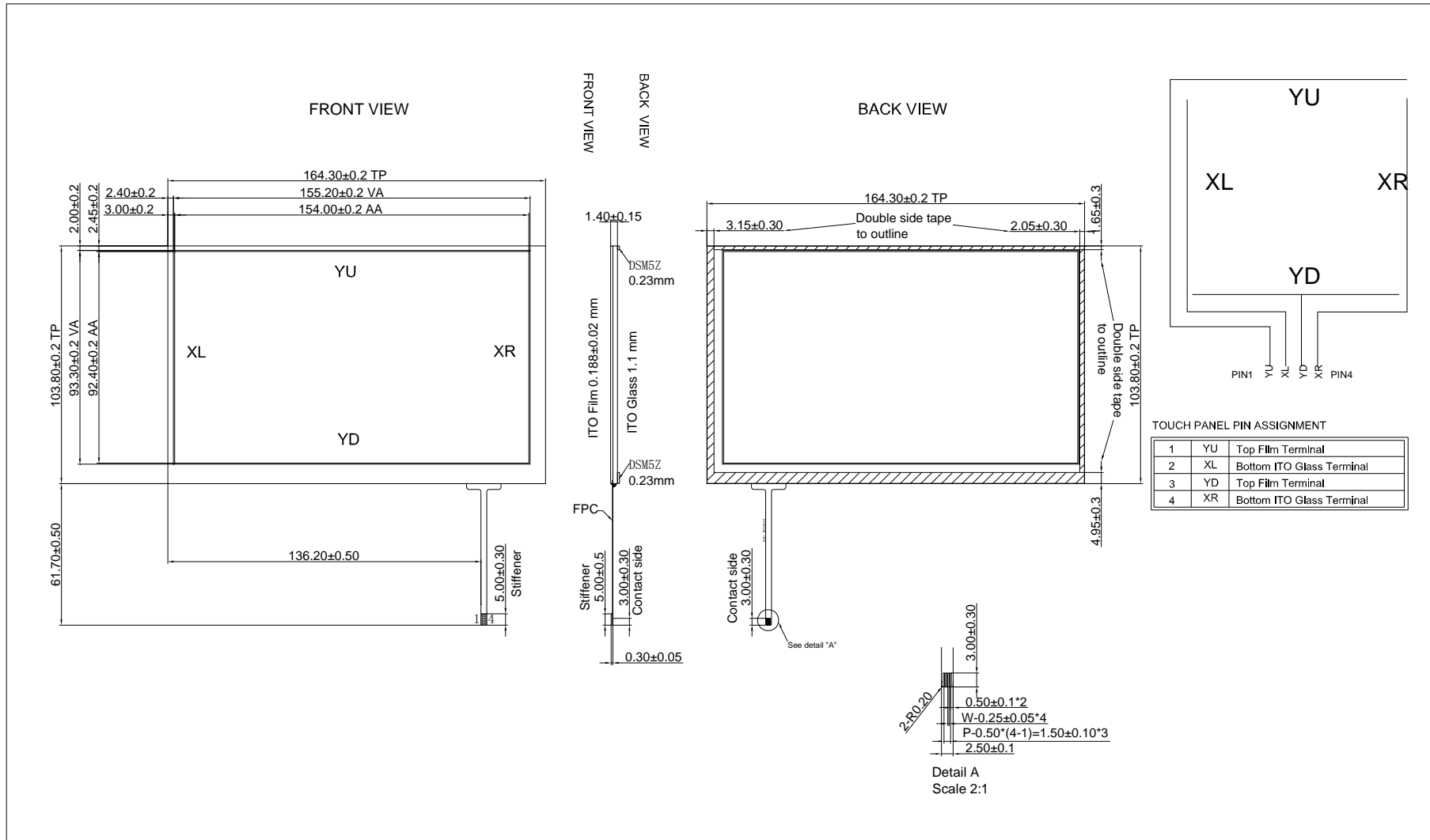
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation <div style="text-align: center;"> <p style="text-align: center;">-20°C 25°C 70°C</p> <p style="text-align: center;">30min ← 5min → 30min</p> <p style="text-align: center;">1 cycle</p> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 15mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V, RS=1.5kΩ CS=100pF 1 time	—

Note1: No dew condensation to be observed.

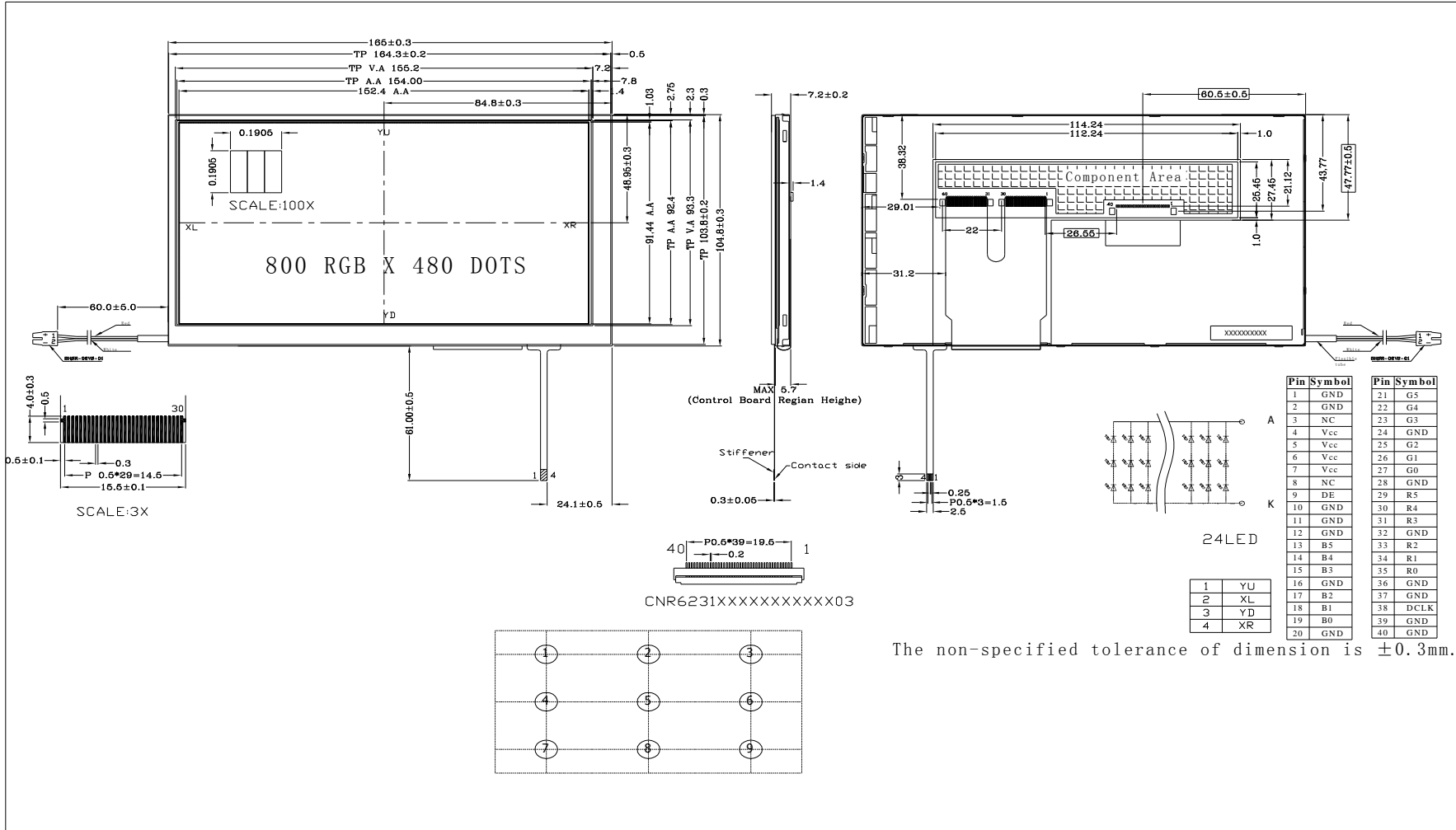
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

12.Touch Panel Information

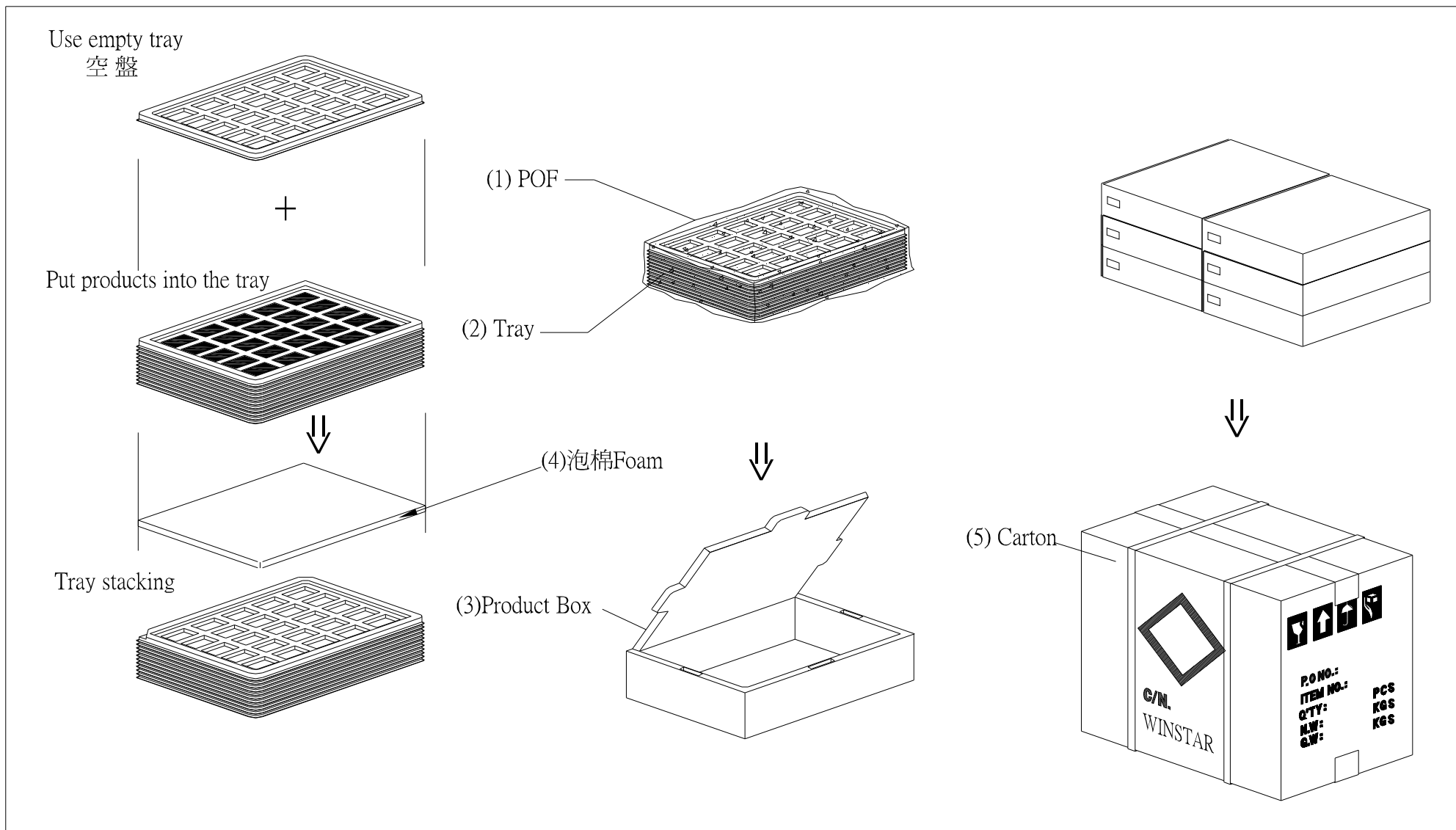


13. Contour Drawing



14.PACKAGE SPECIFICATION

<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%;">LCM Model</td> <td>WF70HTIAGDNT0#</td> </tr> <tr> <td>Drawing NO.</td> <td></td> </tr> </table>	LCM Model	WF70HTIAGDNT0#	Drawing NO.		<h2 style="margin: 0;">LCM</h2> <h3 style="margin: 0;">LCM Packaging Specifications</h3>	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">Approve</td> <td style="width:33%;">Check</td> <td style="width:33%;">Contact</td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td>DATE</td> <td> </td> <td style="text-align: center;">Ver</td> </tr> <tr> <td>14'02/19</td> <td>13'00/05</td> <td style="text-align: center;">A</td> </tr> </table>	Approve	Check	Contact				DATE		Ver	14'02/19	13'00/05	A																																		
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<p>1. Packaging Material :(per carton)</p> <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th style="width:8%;">NO.</th> <th style="width:25%;">Item</th> <th style="width:25%;">Model</th> <th style="width:25%;">Dimensions</th> <th style="width:17%;">Quantity</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>LCM</td> <td>WF70HTIAGDNT0#</td> <td></td> <td style="text-align: center;">60</td> </tr> <tr> <td>2</td> <td>TRAY (2)</td> <td>PKCA1XXXXXXXXXXXX0353</td> <td style="text-align: center;">315mm*265mm</td> <td style="text-align: center;">30</td> </tr> <tr> <td>3</td> <td>BP01 (3)Product Box</td> <td>PK3Y1XXXXXXXXXXXX0001</td> <td style="text-align: center;">332*280*100mm</td> <td style="text-align: center;">6</td> </tr> <tr> <td>4</td> <td>(4)Foam</td> <td style="text-align: center;">-----</td> <td></td> <td style="text-align: center;">6</td> </tr> <tr> <td>5</td> <td>(5)Carton</td> <td>PK4X1XXXXXXXXXXXX0000</td> <td style="text-align: center;">565*340*320mm</td> <td style="text-align: center;">1</td> </tr> <tr><td>6</td><td></td><td></td><td></td><td></td></tr> <tr><td>7</td><td></td><td></td><td></td><td></td></tr> <tr><td>8</td><td></td><td></td><td></td><td></td></tr> <tr><td>9</td><td></td><td></td><td></td><td></td></tr> </tbody> </table>			NO.	Item	Model	Dimensions	Quantity	1	LCM	WF70HTIAGDNT0#		60	2	TRAY (2)	PKCA1XXXXXXXXXXXX0353	315mm*265mm	30	3	BP01 (3)Product Box	PK3Y1XXXXXXXXXXXX0001	332*280*100mm	6	4	(4)Foam	-----		6	5	(5)Carton	PK4X1XXXXXXXXXXXX0000	565*340*320mm	1	6					7					8					9				
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<p>2. (Packaging Specifications and Quantity) :</p> <p>(1)LCM quantity per box : no per tray 2 x no of tray 5 =10</p> <p>(2)Total LCM quantity in carton : quantity per box 10 x no of boxes 6 =60</p>																																																				
(REMARK)																																																				
<p>1. Label Specifications :</p> <table border="1" style="width:100%; border-collapse: collapse;"> <tr><td>MOOEL:</td></tr> <tr><td>LOT NO :</td></tr> <tr><td>QUANTITY:</td></tr> <tr><td>CHECK:</td></tr> </table>	MOOEL:	LOT NO :	QUANTITY:	CHECK:																																																
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1、Panel Specification :

- 1. Panel Type : Pass NG , _____
- 2. View Direction : Pass NG , _____
- 3. Numbers of Dots : Pass NG , _____
- 4. View Area : Pass NG , _____
- 5. Active Area : Pass NG , _____
- 6. Operating Temperature : Pass NG , _____
- 7. Storage Temperature : Pass NG , _____
- 8. Others : _____

2、Mechanical Specification :

- 1. PCB Size : Pass NG , _____
- 2. Frame Size : Pass NG , _____
- 3. Material of Frame : Pass NG , _____
- 4. Connector Position : Pass NG , _____
- 5. Fix Hole Position : Pass NG , _____
- 6. Backlight Position : Pass NG , _____
- 7. Thickness of PCB : Pass NG , _____
- 8. Height of Frame to PCB : Pass NG , _____
- 9. Height of Module : Pass NG , _____
- 10. Others : Pass NG , _____

3、Relative Hole Size :

- 1. Pitch of Connector : Pass NG , _____
- 2. Hole size of Connector : Pass NG , _____
- 3. Mounting Hole size : Pass NG , _____
- 4. Mounting Hole Type : Pass NG , _____
- 5. Others : Pass NG , _____

4、Backlight Specification :

- 1. B/L Type : Pass NG , _____
- 2. B/L Color : Pass NG , _____
- 3. B/L Driving Voltage (Reference for LED Type) : Pass NG , _____
- 4. B/L Driving Current : Pass NG , _____
- 5. Brightness of B/L : Pass NG , _____
- 6. B/L Solder Method : Pass NG , _____
- 7. Others : Pass NG , _____

>> **Go to page 2** <<



Winstar Module Number : _____

Page: 2

5、Electronic Characteristics of Module :

- | | | | |
|------------------------------|-------------------------------|-------------------------------|-------|
| 1. Input Voltage : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 2. Supply Current : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 3. Driving Voltage for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 4. Contrast for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 5. B/L Driving Method : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 6. Negative Voltage Output : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 7. Interface Function : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 8. LCD Uniformity : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 9. ESD test : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |
| 10. Others : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , | _____ |

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / / _____