

PRELIMINARY SPEC

Part Number: KA-3529QB24ZS

BLUE



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Features

- SINGLE COLOR.
- SUITABLE FOR ALL SMT ASSEMBLY AND SOLDER PROCESS.
- AVAILABLE ON TAPE AND REEL.
- IDEAL FOR BACKLIGHTING.
- WHITE SMD PACKAGE, SILICONE RESIN.
- LOW THERMAL RESISTANCE.
- PACKAGE: 1500PCS / REEL.
- MOISTURE SENSITIVITY LEVEL : LEVEL 2a.
- RoHS COMPLIANT.

Description

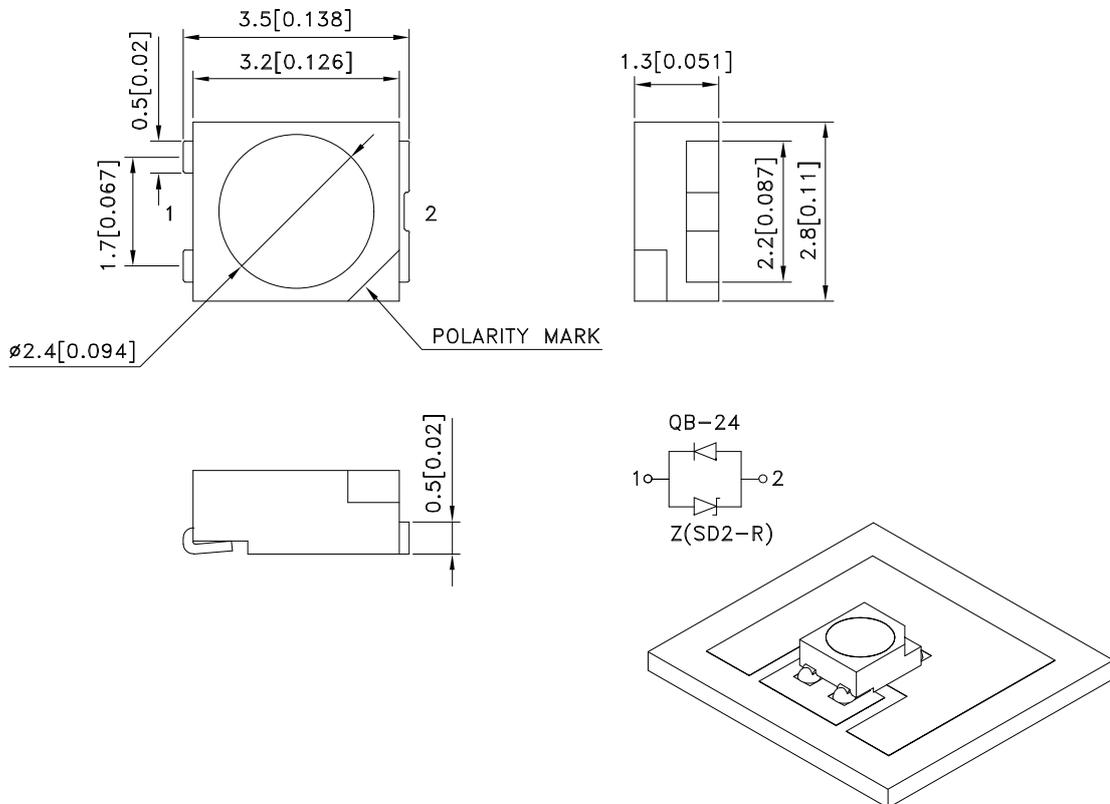
The Blue source color devices are made with InGaAlN Vertical Light Emitting Diode.

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

Package Dimensions



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25(0.01)$ unless otherwise noted.
3. Specifications are subject to change without notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

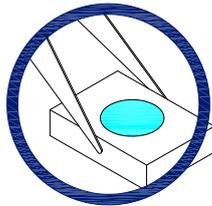


Handling Precautions

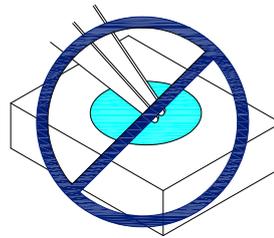
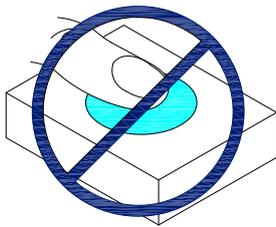
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

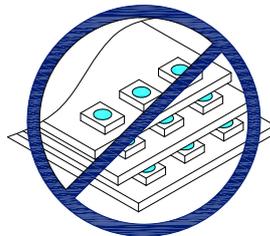
1. Handle the component along the side surfaces by using forceps or appropriate tools.



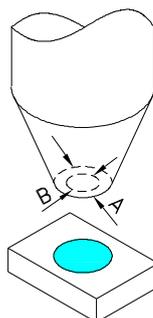
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



Selection Guide

Part No.	Dice	Lens Type	Iv (mcd) [2] @ 150mA		Φv (mlm) [2] @ 150mA		Viewing Angle [1]
			Min.	Typ.	Min.	Typ.	2θ1/2
KA-3529QB24ZS	BLUE (InGaAlN)	WATER CLEAR	1200	1500	5500	7000	120°

Notes:

- 1.θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- 2.Luminous Intensity/ Luminous Flux: +/-15%

Electrical / Optical Characteristics at TA=25°C

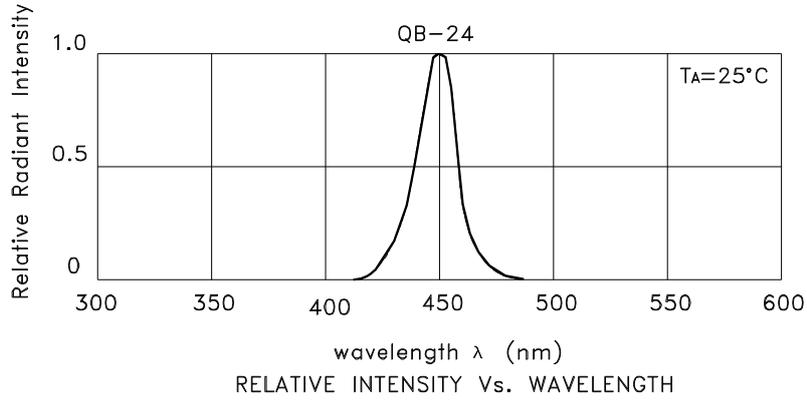
Symbol	Parameter	Device	Typ.	Max.	Units	Test Conditions
λ _{peak}	Peak Wavelength	Blue	450		nm	I _F =150mA
λ _D [1]	Dominant Wavelength	Blue	457		nm	I _F =150mA
Δλ _{1/2}	Spectral Line Half-width	Blue	20		nm	I _F =150mA
C	Capacitance	Blue	110		pF	V _F =0V;f=1MHz
V _F [2]	Forward Voltage	Blue	3.5	3.9	V	I _F =150mA

Notes:

- 1.Wavelength: +/-1nm.
- 2.Forward Voltage: +/-0.1V.

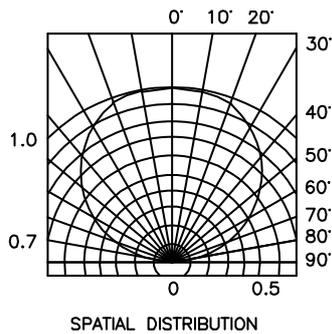
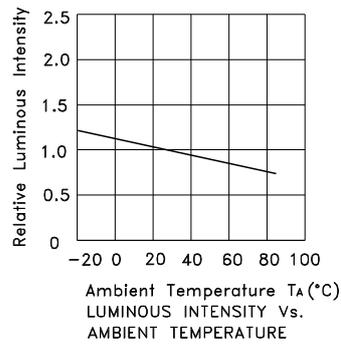
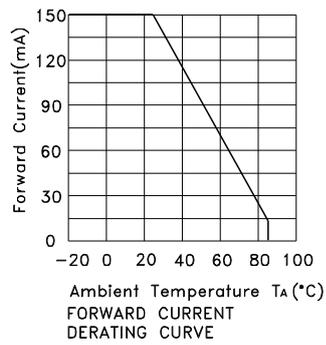
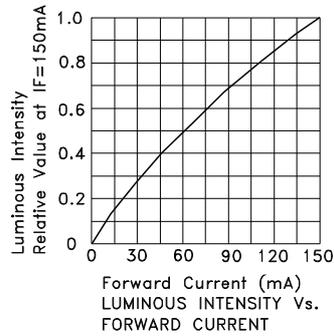
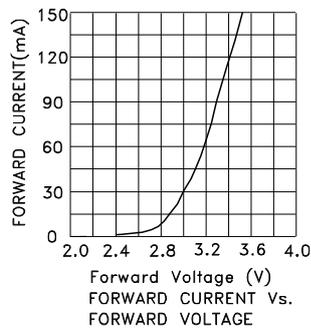
Absolute Maximum Ratings at TA=25°C

Parameter	Blue	Units
Power dissipation	585	mW
DC Forward Current	150	mA
Thermal Resistance	140	°C/W
Operating/Storage Temperature	-40°C To +85°C	



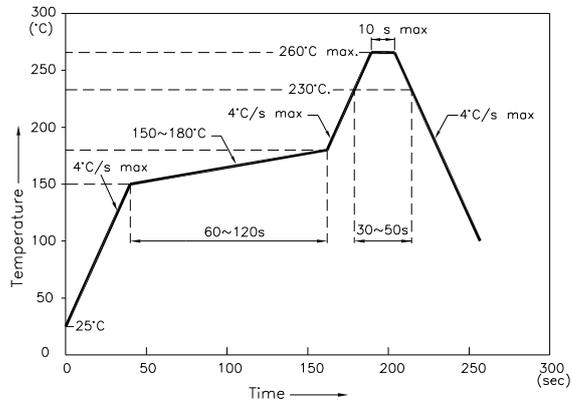
Blue

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Reflow Soldering Profile For Lead-free SMT Process.

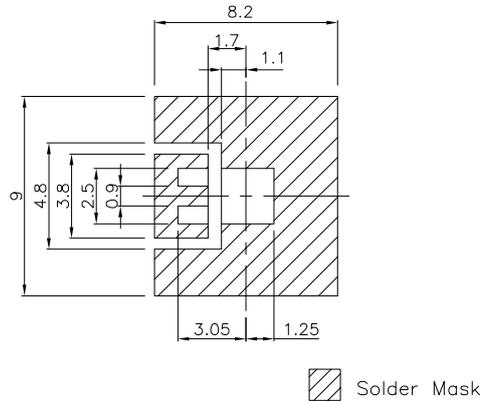


NOTES:

1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

Recommended Soldering Pattern

(Units : mm; Tolerance: ±0.1)



Tape Specifications

(Units : mm)

